

## AISI 4145

**Grade:** AISI 4145 (UNS G41450, ASTM A29)

**Type:** Cr-Mo Steel usually supplied in the hardened, quenched and tempered condition.

Nominal Composition	
Element	Weight %
Carbon	0.43 – 0.48
Silicon	0.15 – 0.35
Manganese	0.75 – 1.00
Phosphorus	0.025 max *
Sulphur	0.025 max *
Molybdenum	0.15 – 0.25
Chromium	0.8 – 1.1
Nickel	0.5 max

### Notes

Various other hybrid analysis available in order to enhance hardenability and mechanical properties.

\* S and P values conform with API 6A, PSL 3 requirements. Higher values may be permitted if delivered to alternative specifications

### Mechanical Properties 110 ksi Condition:

Hardened followed by quenching and tempering

Typical tempering range is 620 – 680° C, depending on properties required

Property	Values
Ultimate Tensile Strength	130 min Ksi (896 Mpa)
0.2 % Yield Strength	110 min Ksi (758 Mpa)
Elongation	15 % min
Reduction of Area	35 % min
Hardness	286 – 336 BHN

### Notes:

Low alloy steel similar to 4140 with improved strength and through hardenability due to increased Carbon value typically containing 0.45% Carbon and alloyed with 1% Chromium and 0.2% Molybdenum to give enhanced mechanical properties, several hybrid analysis are available based on the AISI chemistry to further improve and enhance through hardenability and mechanical properties with diameters above 6" benefiting from increased Molybdenum which improves the through hardenability of the grade considerably, more commonly used in the higher strength  $\geq 110$  ksi Yield condition.

The grade has poor through hardenability with a typical ruling section of around 8 inches depending on the chemical composition, and it is critical that the hardenability of the grade must be taken into account when designing and selecting it for specific equipment.

Impact toughness is generally good to temperatures as low as -46 Deg C with typically 27J average and 20J single achieved, this is limited though dependent on a number of factors such as ruling section, chemical composition and heat treatment condition, with impact toughness achieved decreasing with higher strength, increased ruling section and at lower test temperatures due to the materials Ductile / Brittle transition temperature.

Minimum hardness is based on API 6A requirements. Maximum hardness shown is based on compliance with NACE MR0175 / ISO 15156 for the 80ksi variant, higher hardness may be specified for non sour service.

It is used for applications such as valve gates, stems and casing and tubing hangers and in tubular form for downhole tools.

The grade has poor weldability due to the higher carbon level. It may be welded, however care is required to avoid cracking and to ensure low hardness in the weld region. If the grade is welded it does require a post weld heat treatment at 620° C min, in order to meet sour service (NACE MR017/ ISO 15156) requirements. However due to its poor weldability it is frequently used in applications where welding is not required.